

# Recycling of pomegranate peel and mandarin peel with ultrasound assisted solvent extraction

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# Abstract

According to the data of Food and Agriculture Organization, approximately one third of the food produced in the world (1.6 billion tons/year) is lost when it is not reused at the end of consumption. For the recovery and reuse of valuable ingredients (flavonoids, anthocyanins, phenolic acids) in 'Katırbaşı' pomegranate peel and 'Satsuma' type mandarin peel, which are food industry wastes, ultrasound assisted extraction method (UAEM) which is green technology was used. The effects of various solvents and particle size on extraction yield were investigated by applying solvent / solid ratio of 5 ml/g, particle size of 0.5-1 mm pomegranate peels and 10 min. extraction time for UAEM. The highest efficiency was achieved by using water with 18%. Total phenolic content (TPC) values are 16.55 mg GAE/g dry peel(dp), 14.4 mg GAE/g dp, 12.55 mg GAE/g dp, 10.9 mg GAE/g dp, 14.45 mg GAE/g dp for distilled water, methanol, 50% methanol-water, ethanol, 70% ethanol-water solvents, respectively, for 0.5-1 mm particle size. TPC was found as 11.75 mg GAE/g dp for particle size of 0.25mm and below and 17.5 mg GAE/g dp for the range of particle size of 1-2 mm using water. Also, similar experiments were made for mandarin peels; TPC and AA (Antioxidant Activity, with DPPH) were determined. The parameters were chosen as different solvent type (water, 100% ethanol, 80% ethanol-water, 100% methanol, 80% methanol-water), extraction time (10 and 20 min.) and solvent/solid ratio (10, 20 ml/g) as well. TPC and AA were found 17.8 mg GAE/g dp and 90% for 100% methanol, 10 minutes and 20 ml/g solvent/solid ratio, respectively. When the ultrasound application time was 20 min, TPC and AA were found 18.24 mg GAE/g dp and 90% for 20 ml/g solvent/solid ratio and 80% methanol, respectively. The highest extraction yield was 19% using distilled water for 20 min, 10 ml/g solvent/solid ratio. These valuable wastes containing high amount of phenolic compounds could be used to increase nutritional value, extending shelf life, etc. in food, cosmetic and pharmaceutical industries instead of synthetic antioxidants.

Keywords: Pomegranate peel, mandarin peel, ultrasound assisted solvent extraction, polyphenol, antioxidants

## 1. Introduction

Nowadays, considering the side effects of drugs, the idea of using natural supplements to prevent diseases and provide a healthier standard of life is gaining importance day by day instead of using drugs for the treatment of the disease.

Free radicals are formed in the organism during the functioning of normal metabolic pathways or under the influence of various external factors such as environmental agents (pesticides, aromatic hydrocarbons, toxins, solvents etc.), stress, radiation. Free radicals are short-lived, reactive molecules that contain electrons that are not shared in their outer orbitals. Polyphenols have antioxidant activity due to their ability to oxidize easily. Oxidation leads to a decrease in nutritional value and shelf life in food products. Natural antioxidants are used as preservatives in the food industry and they are also important because of their positive effects on human health [1, 2].

Extracts from plants; They contain phytochemicals, bioactive compounds, aromatics and color substances. Plant extracts are used in the food, pharmaceutical and cosmetic industries.

Pomegranate peel and mandarin peel emerges as a waste in fruit juice production in the food industry. Polyphenols, which are abundant in pomegranate peel and mandarin peel, are recycled by extraction and there are many studies.

Extraction with traditional methods takes a very long time and huge amounts of solvent are needed. Thanks to the ultrasonic wave assisted extraction, extracts are obtained in a shorter time and with higher efficiency [1].

In this study, it was aimed to investigate the effect of the solvent type, particle size and extraction time parameters on the total phenolic content and antioxidant activity of the phenolic compounds in pomegranate and mandarin peel.

# 2. Materials and Method

Satsuma type mandarines obtained from the research gardens of Republic of Turkey of the Ministry of Agriculture and Forestry, Alata Horticultural Research Institute, and Katırbaşı type pomegranates obtained from Hatay were used. The supplied materials were separated from their peel and dried at room temperature for about 7 days. Dried materials peels were ground in a laboratory mill (Waring products division torrington CT, USA) with a particle size range of 0.25 mm - 2.00 mm.

The extraction was performed by means of an ultrasound (Hielscher UP100H, Germany) at a constant frequency of 30 kHz. The ultrasound processor was attached to a probe with the diameter of 4 mm. The operation was carried out under the pulsed mode (0.6s on-0.4 s off) and constant amplitude level (%60).

For mandarin peels, the parameters were chosen as different solvent type (water, 100% ethanol, 80% ethanol-water, 100% methanol, 80% methanol-water), ultrasound application time (10 and 20 min) and solvent/solid ratio (10, 20 ml/g). For pomegranate peels, the independent processing variables were solvent type (water, 100% ethanol, 70% ethanol-water, 100% methanol, 50% methanol-water) and particle size (1-2mm, 0.50mm-1mm and 0.25mm-below), ultrasound application time (10 min) and solvent/solid ratio (5 ml/g) under the constant room temperature (25°C). A rotary evaporator (Heidolp Laborota 4000) was used to remove solvents from the extracts at 50°C. Solvent selection was made by considering the studies on each material.

#### 2.1 Determination of extraction yield (%)

Extraction yield (%) was calculated based on Eq. (1) as also reported by Chemat et al. [1]

$$Yield(\%) = \frac{mass of peel extracts}{mass of peel powder} x100$$
(1)

# 2.2 Determination of total phenolic content (mgGAE/g dry peel)

The total phenolic contents (TPC) of pomegranate and mandarin peel extracts were determined according to Folin Ciocalteu method [2].

#### 2.3 DPPH radical scavenging assay

Antioxidant activity (AA) was determined using DPPH, which is a stable free radical and is widely used to assess the radical scavenging activity of antioxidant components.

The radical scavenging activity of mandarin peel extract was determined using 2,2 Diphenyil-1-picrylhydrazyl (DPPH) according to the method described by [3].

The decrease in absorbance was converted to the antioxidant activity (%) for each concentration of the extracts based on Eq. (2).

% Antioxidan activity = 
$$\frac{Control \ absorbance-Sample \ absorbance}{Control \ absorbance} x100$$
 (2)

# 3. Results and Discussion

# **3.1** Effect of pulsed ultrasound-assisted extraction variables on total phenolic content and antioxidant activity for mandarin peel

The effects of solvent type, solvent/solid ratio and ultrasound application time (i.e. extraction time) on the total phenolic content and antioxidant activity were investigated. As shown in Table 1, the highest total phenolic content and antioxidant activity was observed for methanol at 10 min ultrasound application time and 10 ml/g solvent/solid ratio.

Solvent	Total Phenolic Content	Antioxidant Activity
	(mgGAE/g dry peel)	(%)
Water	11.09	75
80% Ethanol	6.09	86
100% Ethanol	5.15	87
80% Methanol	11.80	85
100% Methanol	13.00	89

Table 1. Effect of solvent type on TPC and AA (ultrasound application time: 10 min; solvent/solid ratio :10 ml/g)

Table 2. Effect of solvent type on TPC and AA (ultrasound application time: 10 min; solvent/solid ratio :20 ml/g)

Solvent	Total Phenolic Content	Antioxidant Activity
	(mgGAE/g dry peel)	(%)
Water	12.2	82
80%Ethanol	12.4	95
100% Ethanol	8.4	86
80% Methanol	16.4	93
100% Methanol	17.8	90

**Table 1 and 2** showed the effect of solvent type on the total phenolic content and antioxidant activity for different solvent/solid ratios. Increased solvent/solid ratio caused an increase in total phenolic content and antioxidant activity. In addition, the increase of solvent/solid ratio leads to excessive swelling of the plant material increasing the contact surface area between the material and the solvent [4].

Solvent	Total Phenolic Content	Antioxidant Activity
	(mgGAE/g dry peel)	(%)
Water	15.80	88
80% Ethanol	15.00	92
100% Ethanol	5.70	81
80% Methanol	9.73	92
100% Methanol	10.57	93

Table 3. Effect of solvent type on TPC and AA (ultrasound application time: 20 min; solvent/solid ratio:10 ml/g)

When Table 1 and 3 are observed together, it is seen that there is an increase especially for antioxidant activity. The increase in the total phenolic content was seen mostly in ultrasound assisted extraction with water for 20 min.

Table 4. Effect of solvent type on TPC and AA (ultrasound application time: 20 min; solvent/solid ratio :20 ml/g)

Solvent	Total Phenolic Content	Antioxidant Activity
	(mgGAE/g dry peel)	(%)
Pure Water	14.96	72
80% Ethanol	10.58	88
100% Ethanol	6.12	79
80% Methanol	18.24	90
100% Methanol	13.08	89

According to Table 4, the best result was seen in 80% methanol, with the ultrasonic application time and solvent/solid ratio doubling.

Higher solvent/solid ratio resulted in great concentration gradient during the diffusion and, in higher phenolic concentration in the extract [5]. A mixture of methanol and water was found more efficient in extracting phenolic matter compared to a mono-component solvent type. The extraction of phenolic components increases with an increase in polarity and a decrease in viscosity, due to their effects on cavitation phenomena. It can be attributed to "like dissolves like" or "polarity-polarity" principles [2, 4].

According to all results, the highest total phenolic content was achieved using 80% ethanol, 20 ml/g solvent to solid ratio and ultrasound application time of 20 min. During pulsed UAE the amount of phenolic matter in mandarin peel extracts increased with the increasing of ultrasound

application time. Longer extraction time can contribute to disruption of cell walls and better penetration of solvent into cells [4].

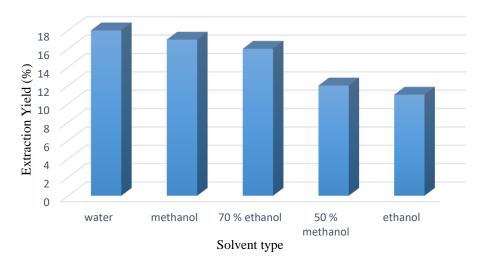
Time (min)	Solvent/Solid Ratio	Solvent	Yield (%)
	(ml/g)		
10	10	100 % Methanol	6
10	20	100% Methanol	17
20	10	Water	19
20	20	80% Methanol	17

Table 5. The extraction yields of the best solvents for different extraction times and solvent/solid ratios

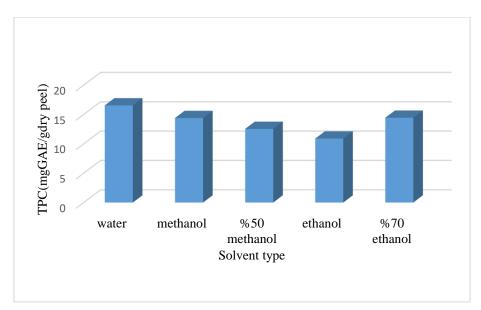
Extraction yields of the best solvents in all parameters showed at Table 5. Methanol has been found to be a good and effective solvent for ultrasound assisted extraction. The highest extraction yield (17%) was achieved using 80% methanol, solvent/solid ratio of 20 ml/g and ultrasound application time of 20 min.

# **3.2** Effect of particle size and solvent type on total phenolic content (TPC) and extraction yield in pulsed ultrasound assisted extraction (PUAE) for pomegranate peel

The effects of various solvents (water, 100% methanol, 70% ethanol, 50% methanol and 100% ethanol) and particle size on extraction yield were investigated by applying solvent/solid ratio of 5 ml/g, particle size of 0.5-1 mm pomegranate peels and 10 minutes ultrasound application time (i.e. extraction time) for pulsed ultrasound assisted extraction. Fig. 1 showed that the highest extraction yield (18%) was achieved by using water.



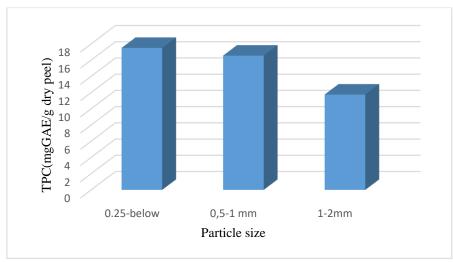
**Figure 1.** Main effect of various solvent on extraction yield (solvent/solid ratio: 5 ml/g; particle size: 0.5-1 mm; extraction time: 10 min.)

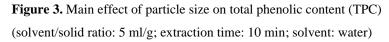


**Figure 2.** Main effect of solvent type on total phenolic content (solvent/solid ratio: 5 ml/g; particle size: 0.5-1 mm; extraction time: 10 min.)

Fig. 2 presents the effect of various solvent on total phenolic content. The total phenolic content in pomegranate peel extracts obtained using ultrasound assisted extraction varied from 10.9 to 16.55 mg GAE/g dry peel.

According to these results, the highest content of phenolic matter was achieved using water. Water is food-grade solvent for green extraction techniques. Water seems the greenest solvent, being nontoxic, noncorrosive, non-flammable, environmentally benign, naturally abundant, and available at low cost [2, 5, 6].





Pomegranate peel powder was passed through three various size sieves (pore sizes of 1-2mm, 0.5-1mm and 0.25mm-below). The results showed that smaller particle size increases the total phenolic content over a 10 min extraction time with water at room temperature and solvent/solid ratio 5ml/g. The increase of the total phenolic content for the small particles is owing to larger surface area per mass unit [5, 7].

# Conclusions

TPC and AA were found 18.24 mg GAE/g dp and 90% for solvent/solid ratio of 20 ml/g, 80% methanol and 20 min ultrasound application time for mandarin peels, respectively. The highest extraction yield was 19% for mandarin peels using water for 20 min, solvent/solid ratio of 10 ml/g. The total phenolic content in pomegranate peel extracts obtained using ultrasound assisted extraction varied from 10.9 to 16.55 mg GAE/g dry peel. According to this study, PUAE can be considered as a high-efficiency, safe technique which reduce the extraction time and energy consumption. It is important for human health to use mandarin and pomegranate peels extracts instead of synthetic antioxidants such as BHA (butylated hydroxyanisole), BTA (butylated hydroxytoluene).

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